

INSTALLING A STAINLESS STEEL BAND BTS BANDING TOOL

REQUIRED MATERIAL:

Stainless steel pole band:

30m stainless steel band (packaging by 5 rolls)

DESIGNATION	GRADE		AISI 201	AISI 304
	MODEL	REF	REF	REF
Steel band 3/4" x 0,03"	SB207S	0327	4525	
Steel band 5/8" x 0,03"	SB167S	1867	8404	
Steel band 1/2" x 0,03"	SB137S	8405	1868	
Steel band 1/2" x 0,016"	SB134S	4524	8258	
Steel band 3/8" x 0,03"	SB107S	1869	8406	



Width of the band 10mm SB10x

50m stainless steel band (packaging by 5 rolls)

DESIGNATION	GRADE		AISI 201	AISI 304	AISI 430
	MODEL	REF	REF	REF	REF
Steel band 20 x 0,7mm	SB207	0341	5729	0038	
Steel band 20 x 0,4mm	SB204	6618	6582	0037	
Steel band 10 x 0,7mm	SB107	0343	6661	0040	
Steel band 10 x 0,4mm	SB104	8403	0349	0039	



Width of the band 20mm SB20x

Standard buckle for pole band:



B10



B20

REF	MODEL	WIDTH	PACKG	
0046	B10	10 mm	Bag of 100	0,22kg
0047	B20	20 mm	Bag of 100	0,60kg

Reinforced buckle for pole band:



BIB10



BIB13



BIB16



BIB20

REF	MODEL	WIDTH	PACKG	
0027	BIB10	10 mm - 3/8"	Box of 100	0,44kg
4268	BIB13	1/2"	Box of 100	0,94kg
5617	BIB16	5/8"	Box of 100	1,19kg
0045	BIB20	20 mm - 3/4"	Box of 100	1,40kg

Steel band pack :



REF	VERSION OF THE BOX	
13738	With screw banding tool	3,30kg



The pack includes:

- 1 BTS screw banding tool (REF : 13738)
- 1 aviation tin snips BCT
- 1 28mm riveting hammer with composite handle
- 1 pair of anti-cut gloves T.9
- 1 storage box

- 1** Turn the steel band roll in the reel clockwise to retrieve the end.



- 2** Estimate the length of steel band required to go around the pole and cut the appropriate length.



- 3** Rewind the steel band roll clockwise until the end has returned to the reel.



- 4** Install the buckle on the steel band. Bend it back on the buckle with a flat nose pliers or a hammer.



- 5** Insert the end of the steel band through the buckle, then through the banding tool.



- 6** Tighten the steel band with the banding tool.



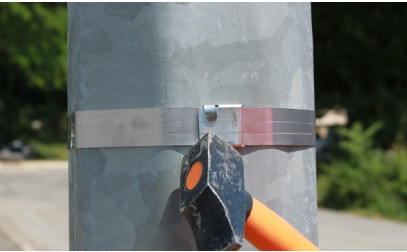
- 7** When banding is tightened enough, move the tool in excess of 90° towards the buckle.



- 8** Cut the steel band by pulling the cutting lever away from the main body of the banding tool.



- 9** Close the ears of the buckle by tapping with a hammer.



- 10** Installation successfully completed.

